



# JUMO TYA HL301

## One-phase

## Thyristor power controller

## for control of resistive/inductive loads

The JUMO TYA HL301 is a state-of-the-art, microprocessor-controlled power controller designed for the precise control of resistive and resistive-inductive loads, including transformers. It can be used in star, delta and open delta connections.

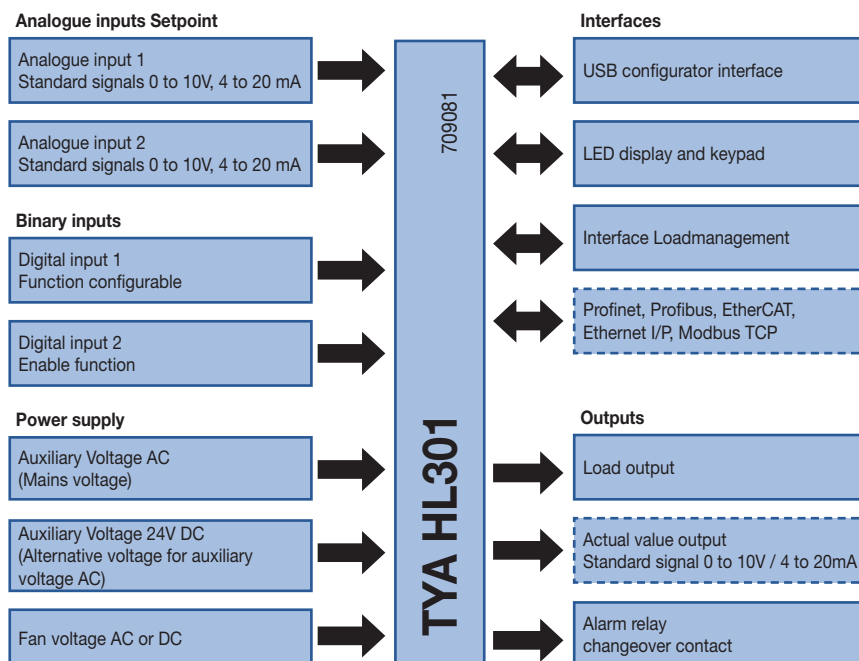
Intuitive operation is achieved via four buttons and an easy-to-read LED display that shows all relevant parameters. User-friendly setup software enables simple parameterisation via a USB interface.

The JUMO TYA HL301 supports both phase angle control and pulse group operation, making it ideal for applications with transformer loads. It has an integrated semiconductor fuse and offers various control modes (U,  $U^2$ , I,  $I^2$ , P control) for stabilisation in the event of mains voltage fluctuations and resistance changes.

For seamless integration into various control systems, the power controller series is optionally available with a wide range of fieldbus protocols. Functions such as an optional base load specification and an adjustable soft start to minimise inrush currents increase flexibility and efficiency



### Block diagram



- LED display with info line
- Simple configuration of the device via plain text display
- Setup programme for configuration via USB interface
- Wizard for commissioning support
- Top-bottom wiring
- Soft start function
- Phase control operation
- Pulse group operation
- Alpha start for transformer loads
- Fast half-wave control for IR emitters
- Protection class IP20
- Integrated diagnostic systems, e.g. rotating field detection
- Options:
  - Partial load break monitoring
  - Current limitation
  - Energy meter
  - Process data recording
  - Mains load optimisation through load management
  - UL 508 approval for models up to 700A and 600V
  - UL approval for models with 800A and 600V
  - PROFINET I/O, PROFIBUS, EtherCAT, EtherNet/IP, Modbus RTU/TCP

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## Technical data

### Current / Voltage / Potentiometer / Binary input / Fieldbus / / Setup software

|                       |                                                                                                                                                                                         |  |
|-----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| <b>Power Supply</b>   | Operating voltage: 480V +10% max -10% min; 600V +10% max -10% min 690V +10% max -10% min                                                                                                |  |
| <b>Load</b>           | Single Phase Load                                                                                                                                                                       |  |
| <b>Digital input</b>  | 4÷30Vdc 5mA Max (ON ≥4Vdc OFF <1Vdc) 0,5Hz max                                                                                                                                          |  |
| <b>Analog input V</b> | 0÷10Vdc Impedence 15 kΩ                                                                                                                                                                 |  |
| <b>Analog input A</b> | 0÷20mA Impedence 100 Ω                                                                                                                                                                  |  |
|                       | 4÷20mA Impedence 100 Ω                                                                                                                                                                  |  |
| <b>Potentiometer</b>  | 10 kΩ min                                                                                                                                                                               |  |
| <b>Logic input</b>    | SSR input: 4÷30Vdc 5mA Max (ON >4Vdc / OFF <1Vdc) duty cycle min. 100 ms max 3Hz<br>If the Fast Enable input is activated, the triggering of the phase angle is automatically selected. |  |

### Output features 480-600V

| Current | Nominal Voltage range (Ue) | Repetitive peak reverse voltage (Uimp) |        | Latching current | Max peak one cycle | Leakage current | Fuse I <sup>2</sup> t value Suggested A2s (at 500V) | Frequency range | Power loss Thyristor + Fuse | Isolation Voltage (Ui) |
|---------|----------------------------|----------------------------------------|--------|------------------|--------------------|-----------------|-----------------------------------------------------|-----------------|-----------------------------|------------------------|
| (A)     | (V)                        | (480V)                                 | (600V) | (mAeff)          | (10 msec.) (A)     | (mAeff)         | tp= 10msec                                          | (Hz)            | I =Inom (W)                 | (Vac)                  |
| 300     | 24÷600                     | 1200                                   | 1600   | 200              | 7800               | 15              | 73500                                               | 47÷70           | 443                         | 3000                   |
| 400     | 24÷600                     | 1200                                   | 1600   | 200              | 7800               | 15              | 150500                                              | 47÷70           | 547                         | 3000                   |
| 500     | 24÷600                     | 1200                                   | 1600   | 1000             | 17800              | 15              | 246400                                              | 47÷70           | 591                         | 2500                   |
| 600     | 24÷600                     | 1200                                   | 1600   | 1000             | 17800              | 15              | 246400                                              | 47÷70           | 832                         | 2500                   |
| 700     | 24÷600                     | 1200                                   | 1600   | 1000             | 15000              | 15              | 246400                                              | 47÷70           | 945                         | 2500                   |
| 800     | 24÷600                     | 1200                                   | 1600   | 1000             | 15000              | 15              | 246400                                              | 47÷70           | 1144                        | 3422                   |

### Output features 690V

| Current | Nominal Voltage range (Ue) | Repetitive peak reverse voltage (Uimp) |        | Latching current | Max peak one cycle | Leakage current | Fuse I <sup>2</sup> t value Suggested A2s (at 500V) | Frequency range | Power loss Thyristor + Fuse | Isolation Voltage (Ui) |
|---------|----------------------------|----------------------------------------|--------|------------------|--------------------|-----------------|-----------------------------------------------------|-----------------|-----------------------------|------------------------|
| (A)     | (V)                        | (480V)                                 | (690V) | (mAeff)          | (10 msec.) (A)     | (mAeff)         | tp= 10msec                                          | (Hz)            | I =Inom (W)                 | (Vac)                  |
| 120     | 24÷690                     | 1600                                   | 1800   | 600              | 1900               | 15              | 16940                                               | 47÷70           | 200                         | 3000                   |
| 150     | 24÷690                     | 1600                                   | 1800   | 400              | 1900               | 15              | 27500                                               | 47÷70           | 205                         | 3000                   |
| 180     | 24÷690                     | 1600                                   | 1800   | 400              | 1900               | 15              | 48400                                               | 47÷70           | 235                         | 3000                   |
| 210     | 24÷690                     | 1600                                   | 1800   | 400              | 1900               | 15              | 84700                                               | 47÷70           | 304                         | 3000                   |
| 400     | 24÷690                     | 1600                                   | 1800   | 200              | 7820               | 15              | 236500                                              | 47÷70           | 547                         | 3000                   |
| 500     | 24÷690                     | 1600                                   | 1800   | 2000             | 15500              | 15              | 462000                                              | 47÷70           | 591                         | 3000                   |
| 600     | 24÷690                     | 1600                                   | 1800   | 2000             | 15500              | 15              | 387200                                              | 47÷70           | 832                         | 3000                   |
| 700     | 24÷690                     | 1600                                   | 1800   | 2000             | 15500              | 15              | 387200                                              | 47÷70           | 945                         | 3000                   |
| 800     | 24÷690                     | 1200                                   | 1800   | 200              | 7820               | 15              | 387200                                              | 47÷70           | 1144                        | 3000                   |

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## Fan Specification 480-600V

| Supply          | Size |                        | Number of fans (CE)      | Number of fans (UL)      |
|-----------------|------|------------------------|--------------------------|--------------------------|
| 230Vac Standard | S12  | 300A, 400A, 500A, 600A | One Fan - 16W            | Two Fans - (16W x 2) 32W |
|                 | S12  | 700A                   | Two Fans - (16W x 2) 32W | Two Fans - (16W x 2) 32W |
|                 | S15  | 800A                   | Two Fans - (16W x 2) 32W | Two Fans - (16W x 2) 32W |
| 115Vac Option   | S12  | 300A, 400A, 500A, 600A | One Fan - 14W            | Two Fans - (14W x 2) 28W |
|                 | S12  | 700A                   | Two Fans - (14W x 2) 28W | Two Fans - (14W x 2) 28W |
|                 | S13  | 800A                   | Two Fans - (14W x 2) 28W | Two Fans - (14W x 2) 28W |
| 24Vdc Option    | S12  | 300A, 400A, 500A, 600A | One Fan - 7W             | Two Fans - (7W x 2) 14W  |
|                 | S12  | 700A                   | Two Fans - (7W x 2) 14W  | Two Fans - (7W x 2) 14W  |
|                 | S15  | 800A                   | Two Fans - (7W x 2) 14W  | Two Fans - (7W x 2) 14W  |

## Fan Specification 690V (CE only)

| Supply          | Size |                        | Number of fans (CE)      |
|-----------------|------|------------------------|--------------------------|
| 230Vac Standard | S11  | 120A, 150A, 180A, 210A | One Fan - 16W            |
|                 | S12  | 400A, 500A, 600A       | One Fan - 16W            |
|                 | S12  | 700A                   | Two Fans - (16W x 2) 32W |
|                 | S15  | 800A                   | Two Fans - (16W x 2) 32W |
| 115Vac Option   | S11  | 120A, 150A, 180A, 210A | One Fan - 14W            |
|                 | S12  | 400A, 500A, 600A       | One Fan - 14W            |
|                 | S12  | 700A                   | Two Fans - (14W x 2) 28W |
|                 | S15  | 800A                   | Two Fans - (14W x 2) 28W |
| 24Vdc Option    | S11  | 120A, 150A, 180A, 210A | One Fan - 7W             |
|                 | S12  | 400A, 500A, 600A       | One Fan - 7W             |
|                 | S12  | 700A                   | Two Fans - (7W x 2) 14W  |
|                 | S15  | 800A                   | Two Fans - (7W x 2) 14W  |

## Supply the electronic board

The JUMO TYA thyristor unit, to work, requires a voltage supply for the electronic boards. The Max consumption is 10VA. The voltage supply for the electronic boards is configured in line with customer requirements that are defined in the Order Code. The Order Code is written on the identification label

| Terminal M1 | Description                                              |
|-------------|----------------------------------------------------------|
| 18          | Voltage Supply for Electronic Boards (Auxiliary Voltage) |
| 19          | Not Used                                                 |
| 20          | Voltage Supply for Electronic Boards (Auxiliary Voltage) |

If it is necessary to change the value of the auxiliary supply voltage, move the jumpers as shown in the table below.

The range of the auxiliary voltage that can be set depends on the transformer mounted on the board.

| Order Code         | As ordered                  |                      | Change to             |                      |
|--------------------|-----------------------------|----------------------|-----------------------|----------------------|
|                    | Jumper JP1 + JP2 are linked |                      | Link only Jumper JP3  |                      |
|                    | Transformer range           | Line voltage         | Transformer range     | Line voltage         |
| 709081 __ 115 __ _ | 90:135V                     | 100/120V             | 180:265V              | 200/208/220/230/240V |
| 709081 __ 230 __ _ | 180:265V                    | 200/208/220/230/240V | 342:528V              | 380/400/415/440/480V |
| 709081 __ 400 __ _ | 238:330V                    | 277V                 | 540:759V              | 600/690V             |
|                    | Only Jumper JP3 is linked   |                      | Link Jumper JP1 + JP2 |                      |
| 709081 __ 480 __ _ | 342:528V                    | 380/400/415/440/480V | 180:265V              | 200/208/220/230/240V |
| 709081 __ 600 __ _ | 540:759V                    | 600V                 | 238:330V              | 277V                 |
| 709081 __ 690 __ _ | 540:759V                    | 690V                 | 238:330V              | 277V                 |

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## General features

|                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|----------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Connections                            | <ul style="list-style-type: none"> <li>Single phase wiring with resistive load (with JUMO TYA HL301)</li> <li>Single phase wiring with inductive load (with JUMO TYA HL301)</li> <li>Open Delta wiring with resistive load (with 3 X JUMO TYA HL301)</li> </ul>                                                                                                                                                                                                                                 |
| Firing type                            | <ol style="list-style-type: none"> <li>1. Zero Crossing Switching</li> <li>2. Single Cycle Operation</li> <li>3. BF - Burst Firing</li> <li>4. Soft Start with Burst Firing - S + BF</li> <li>5. PA - Phase Angle Control</li> <li>6. Soft Start with Phase Angle Control</li> <li>7. Burst Firing with Delayed Ignition Timing</li> <li>8. Half cycle</li> </ol>                                                                                                                               |
| Load types                             | Single phase                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Control Mode (Feed-back)               | <ul style="list-style-type: none"> <li>Quadratic Voltage Control <math>U^2</math></li> <li>Voltage Control <math>U</math></li> <li>Current Control <math>I</math></li> <li>Power Control <math>P(U \cdot I)</math></li> <li>Quadratic Current Control <math>I^2</math></li> <li>No Control – Open Loop. The input is proportional to the firing angle (<math>\alpha</math>).</li> <li>External Control (<math>0 \div 10V</math>, <math>4 \div 20mA</math>, <math>0 \div 20mA</math>)</li> </ul> |
| Electrical connection                  | <p>Up to 120 A -&gt; M8 Screw<br/>From 300 to 800A -&gt; Wiring the power busbar with M10 screw</p>                                                                                                                                                                                                                                                                                                                                                                                             |
| Operating conditions                   | <p>Installation Location: Do not install in locations with direct sunlight, conductive dust, corrosive gas, vibrations, water, or salty environments.<br/>Altitude: All specifications apply up to 1000m altitude. For higher altitudes, the maximum load current is reduced by 2% for every 100m above 1000m.<br/>Pollution Degree: Up to Pollution Degree 2 (IEC 60947-1 6.1.3.2)</p>                                                                                                         |
| EMV                                    | EN60947-1 2007 +A1 2011, A2 2014 EN60497-4-3: 2014                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Interference emission                  | EN60947-4-3: 2014 Group 1 Class A emissions                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Interference immunity                  | EN60947-4-3: 2014 Industrial Immunity                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Industrial electromagnetic environment | IEC 61326-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Protection class                       | IP 20 EN 60529                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Surrounding temperature range          | Ambient Temperature: $0 \dots 40^\circ C$ ( $32 \dots 104^\circ F$ ) up to the rated current. Above $40^\circ C$ ( $104^\circ F$ ), refer to the derating curve (max $50^\circ C$ ).                                                                                                                                                                                                                                                                                                            |
| Storage temperature range              | Storage Temperature: $-25^\circ C \dots 70^\circ C$ ( $-13^\circ F \dots 158^\circ F$ )                                                                                                                                                                                                                                                                                                                                                                                                         |
| Application height                     | Altitude: All specifications apply up to 1000m altitude. For higher altitudes, the maximum load current is reduced by 2% for every 100m above 1000m.                                                                                                                                                                                                                                                                                                                                            |
| Cooling                                | Forced convection with installed fan                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Climate resistance                     | Humidity: 5 - 95% relative humidity, non-condensing and non-freezing                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Installation position                  | The power controller must be mounted vertically                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Test voltage                           | EN60947-3-4: 2020                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |

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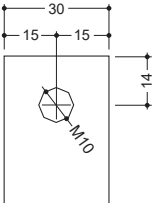
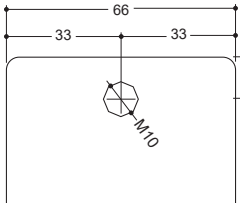
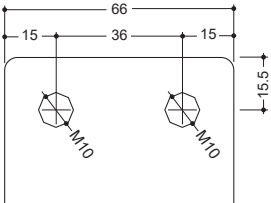
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|                                      |                                                                                                                                                                                                                                                                                                                                                                                                 |  |  |
|--------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Creepage distances                   | Bar dimensions (300÷800A)<br><div><div><b>1PH 300A</b><br/></div><div><b>1PH 400A</b><br/></div><div><b>1PH 500-800A</b><br/></div></div> |  |  |
| Housing                              | PolymericV2                                                                                                                                                                                                                                                                                                                                                                                     |  |  |
| Maximum temperature of the heat sink | Factory Setting is an alarm at a temperature above 80°C                                                                                                                                                                                                                                                                                                                                         |  |  |

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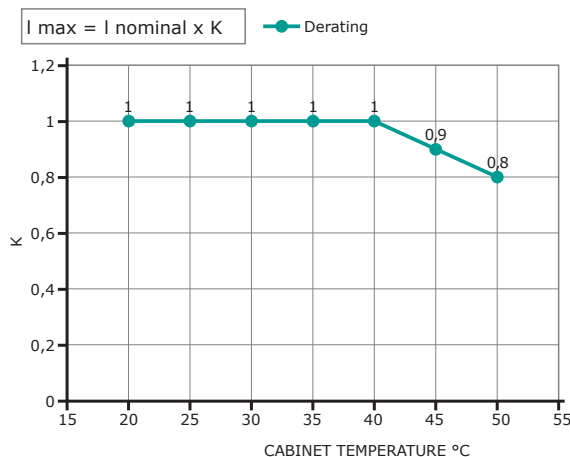
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|    |                                                                                                                                                                                                                                                                                             |
|----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| CE | 000                                                                                                                                                                                                                                                                                         |
| UL | When ordered as cUL listed, the device is a listed device according to Underwriters Laboratories. It has been tested according to ANSI / UL® 508 standards for industrial control panels and complies with CSA C22.2 # 14. Detailed information can be found in file E231578 at www.ul.com. |

## Measuring accuracy

|                 |                                                                                           |
|-----------------|-------------------------------------------------------------------------------------------|
| Load voltage    | ±2% FS                                                                                    |
| Load current    | ±2% FS - The maximum load current decreases by 2% for every 100 meters above 1000 meters. |
| Power           | ±5% FS                                                                                    |
| Load resistance | ±5% FS                                                                                    |
| Analog Input    | ±0.5% FS                                                                                  |
| Main Voltage    | The voltage varies depending on the product and is shown in the image below.              |



For higher cabinet temperature (more than 50°C)  
 contact the producer of the unit

Operation at ambient operating temperature above 40°C  
 not covered by UL®

## Load Current / Ambient temperature

|                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|-----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Operating voltage                             | 480V +10% max -10% min; 600V +10% max -10% min 690V +10% max -10% min                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Power consumption of the electronics max. 8VA | Order code 709081-_-_-_-115 = Network voltage:100/120V Transformer range 90:135V<br>Order code 709081-_-_-_-230 = Network voltage: 200/208/220/230/240V Transformer range 180:265V<br>Order code 709081-_-_-_-400 = Network voltage: 277 Transformer range 238:330V<br>Order code 709081-_-_-_-480 = Network voltage: 380/400/415/440/480V Transformer range 342:528V<br>Order code 709081-_-_-_-600 = Network voltage: 600V Transformer range 540:759V<br>Order code 709081-_-_-_-690 = Network voltage: 690V Transformer range 540:759V |
| Load current / installation altitude          | Altitude: All specifications apply up to 1000m altitude. For higher altitudes, the maximum load current is reduced by 2% for every 100m above 1000m.                                                                                                                                                                                                                                                                                                                                                                                      |

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## Sizes / dimensions

| Current   | Voltage   | W     | H     | D     | Weight (Kg) |
|-----------|-----------|-------|-------|-------|-------------|
| 120A÷210A | 690V only | 137mm | 440mm | 270mm | 10,5 Kg     |
| 300A÷700A |           | 137mm | 520mm | 270mm | 15 Kg       |
| 800A      |           | 137mm | 560mm | 270mm | 17,2 Kg     |

**120A÷210A, only 690V**  
 W 137mm - H 440mm - D 270mm  
 Weight 10,5 Kg



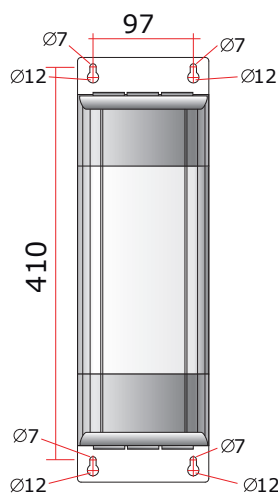
**300A÷700A**  
 W 137mm - H 520mm - D 270mm  
 Weight 15 Kg



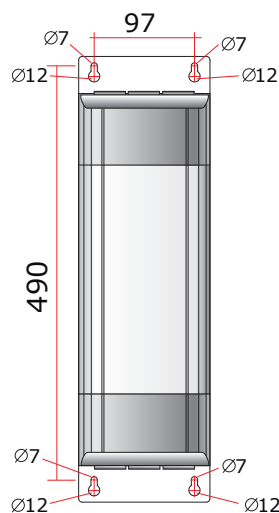
**800A**  
 W 137mm - H 560mm - D 270mm  
 Weight 17,2 Kg



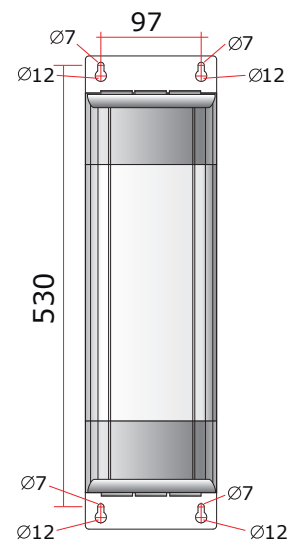
**120A÷210A (only 690V)**



**300A÷700A**



**800A**



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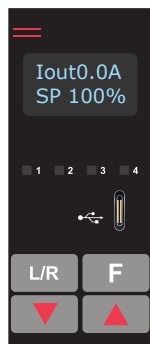
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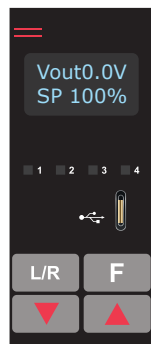


## Control Panel

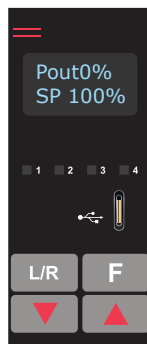
The Control Panel is placed on the front of the thyristor unit, on his display you can visualize the alarms, the input and output signals and all the configuration parameters.



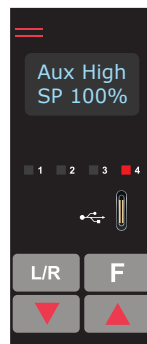
Output Current RMS



Output Voltage (RMS)



Output Power  
(Average)



Alarms

On the home page the keys are used as follows:

| Press...              | to...                                                                      |
|-----------------------|----------------------------------------------------------------------------|
| <b>F</b>              | Function<br>Scroll through the parameters on the home page                 |
| <b>L/R</b>            | Local/Remote<br>Switch between local and remote set point for power demand |
| <b>▲</b>              | Up<br>Increment power demand set point when set to local                   |
| <b>▼</b>              | Down<br>Decrement power demand set point when set to local                 |
| <b>F</b> + <b>L/R</b> | Press and hold for about two seconds to access the menus                   |

### To view the status parameters:

Press Function **F** once to advance from one parameter to the next

### To set the set point locally:

Press Local/Remote **L/R** (Note: indicator 1 flashes steadily when set point is set locally)

Use Down **▼** or Up **▲** to set the local set point.

## Menu navigation

The menus are accessible using the control panel keypad and display.

### To access a menu and edit a setting:

1. Press and hold Local/Remote and Function together **L/R** + **F** until the upper display flashes Menu.
2. Press Up **▲** to choose the menu. (Press down **▼** if you overshoot the menu you want).
3. Press function **F** to advance to the password prompt.
4. Use up **▲** and/or down **▼** to set the password (see the table).
5. Press function **F** to enter the password and advance to the first parameter of the menu.
6. Press Up **▲** to advance to the next parameter and repeat to reach the desired parameter.
7. Press function **F** to start editing the parameter. The parameter name flashes in the upper display.
8. Use Up **▲** and/or down **▼** to edit the parameter setting.
9. Press function **F** to enter the new setting. The parameter name stops flashing.
10. Press and hold local/remote and function together **L/R** + **F** for about two seconds to exit the menus.

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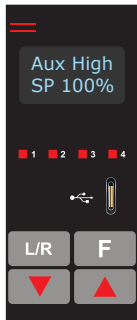
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| Menu       | Password | Parameter used to...                                                                                     |
|------------|----------|----------------------------------------------------------------------------------------------------------|
| Operator   | 0        | View measured values and basic settings including current, voltage and setpoint                          |
| Setup      | 2        | Configure the power controller for the load                                                              |
| Adv Setup  | 10       | Configure the operation and performance of the power controller in the application                       |
| Hardware   | 5        | Configure the functions of the analog and digital inputs and outputs, and the re-transmission parameters |
| Comm       | 3        | Configure field bus communicating parameters                                                             |
| Monitoring | 0        | View measured and calculated values and other read-only parameters                                       |

**Control Panel Led**

The four indicators on the control panel show the general state of the power controller.



|   |                |          |                                                |
|---|----------------|----------|------------------------------------------------|
| 1 | Local/Remote   | Flashing | Power output set locally or via communications |
|   |                | Off      | Power output set remotely (via analog input)   |
| 2 | Enable         | On       | Output enabled                                 |
|   |                | Off      | Output disabled                                |
| 3 | Communications | Flashing | Active communications                          |
| 4 | Alarm          | Flashing | Active alarm                                   |
|   |                | Off      | No alarm                                       |

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**Order Code**

| Basic type | Config. | Load current | Main voltage | Analog output | Fieldbus | Datalogging & Bluetooth | Fan voltage | UL | Description                               |  |                                 |
|------------|---------|--------------|--------------|---------------|----------|-------------------------|-------------|----|-------------------------------------------|--|---------------------------------|
| 709081     |         |              |              |               |          |                         |             |    | <b>Basic type</b>                         |  |                                 |
|            |         |              |              |               |          |                         |             |    | Single phase thyristor power controller   |  |                                 |
|            |         |              |              |               |          |                         |             |    | <b>Version</b>                            |  |                                 |
|            | 0       |              |              |               |          |                         |             |    | Standard with default settings            |  |                                 |
|            | 1       |              |              |               |          |                         |             |    | Customer-specific hardware specifications |  |                                 |
|            | 2       |              |              |               |          |                         |             |    | Customer-specific software specifications |  |                                 |
|            |         |              |              |               |          |                         |             |    | <b>Load current</b>                       |  |                                 |
|            |         | 120          |              |               |          |                         |             |    | AC 120 A                                  |  | Available only for 690V Version |
|            |         | 150          |              |               |          |                         |             |    | AC 150 A                                  |  |                                 |
|            |         | 180          |              |               |          |                         |             |    | AC 180 A                                  |  |                                 |
|            |         | 210          |              |               |          |                         |             |    | AC 210 A                                  |  |                                 |
|            |         | 300          |              |               |          |                         |             |    | AC 300 A                                  |  |                                 |
|            |         | 400          |              |               |          |                         |             |    | AC 400 A                                  |  |                                 |
|            |         | 500          |              |               |          |                         |             |    | AC 500 A                                  |  |                                 |
|            |         | 600          |              |               |          |                         |             |    | AC 600 A                                  |  |                                 |
|            |         | 700          |              |               |          |                         |             |    | AC 700 A                                  |  |                                 |
|            |         | 800          |              |               |          |                         |             |    | AC 800 A                                  |  |                                 |
|            |         |              |              |               |          |                         |             |    | <b>Main voltage</b>                       |  |                                 |
|            |         |              | 115          |               |          |                         |             |    | AC 115 V                                  |  |                                 |
|            |         |              | 230          |               |          |                         |             |    | AC 230 V                                  |  |                                 |
|            |         |              | 400          |               |          |                         |             |    | AC 400 V                                  |  |                                 |
|            |         |              | 480          |               |          |                         |             |    | AC 480 V                                  |  |                                 |
|            |         |              | 600          |               |          |                         |             |    | AC 600 V                                  |  |                                 |
|            |         |              | 690          |               |          |                         |             |    | AC 690 V                                  |  |                                 |
|            |         |              |              |               |          |                         |             |    | <b>Output</b>                             |  |                                 |
|            |         |              |              |               |          |                         |             |    | None                                      |  |                                 |
|            |         |              |              |               |          |                         |             |    | 4 to 20mA                                 |  |                                 |
|            |         |              |              |               |          |                         |             |    | 0 to 10V                                  |  |                                 |
|            |         |              |              |               |          |                         |             |    | <b>Interface</b>                          |  |                                 |
|            |         |              |              |               |          |                         |             |    | None                                      |  |                                 |
|            |         |              |              |               |          |                         |             |    | Modbus RTU                                |  |                                 |
|            |         |              |              |               |          |                         |             |    | PROFINET-IO-Device                        |  |                                 |
|            |         |              |              |               |          |                         |             |    | PROFIBUS-DP                               |  |                                 |
|            |         |              |              |               |          |                         |             |    | Ethernet (Modbus TCP)                     |  |                                 |
|            |         |              |              |               |          |                         |             |    | Ethernet IP                               |  |                                 |

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|    |     |  | Function extensions                   | Current Limit | Partial load failure monitoring | Communication via Bluetooth | Datalogger | Energy meter |
|----|-----|--|---------------------------------------|---------------|---------------------------------|-----------------------------|------------|--------------|
| 00 |     |  | None                                  |               |                                 |                             |            |              |
| 01 |     |  | Energy meter                          |               |                                 |                             |            | X            |
| 02 |     |  | Datalogger                            |               |                                 |                             | X          |              |
| 03 |     |  | Datalogger +...                       |               |                                 |                             | X          | X            |
| 04 |     |  | Communication via Bluetooth           |               |                                 | X                           |            |              |
| 05 |     |  | Communication +...                    |               |                                 | X                           |            | X            |
| 06 |     |  | Communication +...                    |               |                                 | X                           | X          |              |
| 07 |     |  | Communication +...                    |               |                                 | X                           | X          | X            |
| 08 |     |  | Partial load failure monitoring       | X             |                                 |                             |            |              |
| 09 |     |  | Partial load failure monitoring + ... | X             |                                 |                             |            | X            |
| 10 |     |  | Partial load failure monitoring + ... | X             |                                 | X                           |            |              |
| 11 |     |  | Partial load failure monitoring + ... | X             |                                 | X                           | X          |              |
| 12 |     |  | Partial load failure monitoring + ... | X             | X                               |                             |            |              |
| 13 |     |  | Partial load failure monitoring + ... | X             | X                               |                             | X          |              |
| 14 |     |  | Partial load failure monitoring + ... | X             | X                               | X                           |            |              |
| 15 |     |  | Partial load failure monitoring + ... | X             | X                               | X                           | X          |              |
| 16 |     |  | Current Limit                         | X             |                                 |                             |            |              |
| 17 |     |  | Current Limit + ...                   | X             |                                 |                             |            | X            |
| 18 |     |  | Current Limit + ...                   | X             |                                 |                             | X          |              |
| 19 |     |  | Current Limit + ...                   | X             |                                 |                             | X          | X            |
| 20 |     |  | Current Limit + ...                   | X             | X                               |                             |            |              |
| 21 |     |  | Current Limit + ...                   | X             | X                               | X                           |            | X            |
| 22 |     |  | Current Limit + ...                   | X             | X                               | X                           |            |              |
| 23 |     |  | Current Limit + ...                   | X             | X                               | X                           | X          |              |
| 24 |     |  | Current Limit + ...                   | X             | X                               |                             |            |              |
| 25 |     |  | Current Limit + ...                   | X             | X                               |                             |            | X            |
| 26 |     |  | Current Limit + ...                   | X             | X                               |                             | X          |              |
| 27 |     |  | Current Limit + ...                   | X             | X                               |                             | X          | X            |
| 28 |     |  | Current Limit + ...                   | X             | X                               | X                           |            |              |
| 29 |     |  | Current Limit + ...                   | X             | X                               | X                           |            | X            |
| 30 |     |  | Current Limit + ...                   | X             | X                               | X                           | X          |              |
| 31 |     |  | Current Limit + ...                   | X             | X                               | X                           | X          | X            |
|    |     |  | <b>Fan voltage</b>                    |               |                                 |                             |            |              |
|    | 1   |  | AC 115 V                              |               |                                 |                             |            |              |
|    | 2   |  | AC 230 V                              |               |                                 |                             |            |              |
|    | 3   |  | DC 24 V                               |               |                                 |                             |            |              |
|    |     |  | <b>Certificate</b>                    |               |                                 |                             |            |              |
|    | 000 |  | CE                                    |               |                                 |                             |            |              |
|    | 061 |  | UL 508                                |               | Not available for 690V units    |                             |            |              |

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## Scope of delivery

|                                                     |
|-----------------------------------------------------|
| 1 Quick guide                                       |
| 1 Thyristor power controller in the ordered version |

## Accessories

| Article                        | Material number |
|--------------------------------|-----------------|
| USB cable 2.0, A to C plug, 3m | 30073383        |

## Spareparts

Super-fast semiconductor fuses for short-circuit protection of thyristors (not for line protection).  
 Please note that some models require multiple fuses for protection.

| Size                   | 200 kARMS Symmetrical A.I.C |                                   |                                        |                                        |     | Quantity for each phase | Material number |
|------------------------|-----------------------------|-----------------------------------|----------------------------------------|----------------------------------------|-----|-------------------------|-----------------|
| 115V, 230V, 400V, 480V | Fuse Code                   | Total Current (A <sub>RMS</sub> ) | Fuse I <sup>2</sup> t at 500Vac* (A2s) | Fuse I <sup>2</sup> t at 660Vac* (A2s) | Vac |                         |                 |
| 300A                   | FUFM350                     | 350                               | 73500                                  | 105000                                 | 690 | 1                       | 30072444        |
| 400A                   | FUFMM550                    | 550                               | 150500                                 | 215000                                 | 690 | 1                       | 30072229        |
| 500A                   | FUFMM700                    | 700                               | 294000                                 | 420000                                 | 690 | 1                       | 30072226        |
| 600A                   | FU2055920.250               | 1000                              | 246400                                 | 352000                                 | 690 | 4                       | 30072232        |
| 700A                   | FU2055920.250               | 1000                              | 246400                                 | 352000                                 | 690 | 4                       | 30072232        |
| 800A                   | FUFMM550                    | 1100                              | 602000                                 | 860000                                 | 690 | 2                       | 30072229        |

| Size | 200 kARMS Symmetrical A.I.C |                                   |                                        |                                        |     | Quantity for each phase | Material number |
|------|-----------------------------|-----------------------------------|----------------------------------------|----------------------------------------|-----|-------------------------|-----------------|
| 690V | Fuse Code                   | Total Current (A <sub>RMS</sub> ) | Fuse I <sup>2</sup> t at 500Vac* (A2s) | Fuse I <sup>2</sup> t at 660Vac* (A2s) | Vac |                         |                 |
| 120A | FU2055920.160               | 160                               | 15400                                  | 16940                                  | 690 | 1                       | 30072235        |
| 150A | FU2055920.200               | 200                               | 25000                                  | 27500                                  | 690 | 1                       | 30072234        |
| 180A | FU2055920.250               | 250                               | 44000                                  | 48400                                  | 690 | 1                       | 30072232        |
| 210A | FU2055920.315               | 315                               | 77000                                  | 84700                                  | 690 | 1                       | 30072233        |
| 400A | FUFMM550                    | 550                               | 215000                                 | 236500                                 | 690 | 1                       | 30072229        |
| 500A | FUFMM700                    | 700                               | 420000                                 | 462000                                 | 690 | 1                       | 30072226        |
| 600A | FU2055920.250               | 1000                              | 352000                                 | 387200                                 | 690 | 4                       | 30072232        |
| 700A | FU2055920.250               | 1000                              | 352000                                 | 387200                                 | 690 | 4                       | 30072232        |
| 800A | FUFMM550                    | 1100                              | 602000                                 | 860000                                 | 690 | 2                       | 30072229        |