Chemical Industry

Innovative solutions for your success
Dear Reader,

Chemical products surround us in our daily lives. But only manufacturers know just how much the production of these materials depends on reliable processes and accurate measurement technology.

JUMO is a reliable partner with comprehensive expertise who stands by your side, supports you in all your questions, and delivers solutions.

No matter what your requirements for measurement technology are, JUMO will always meet them. Regardless of whether these are for the raw environmental and extreme process conditions of the petro chemistry or for basic, special, and fine chemistry, JUMO has a fitting solution for the specific applications of these industries.

So how do we do it? With many years of experience and a high level of expertise. JUMO has been one of the leading manufacturers of measurement and control technology for over 60 years and, consequently, is an expert partner in the chemical industry.

We place great value on regular new developments, constant improvement of existing products, and on production methods that are consistently becoming more economical. Only this path allows us to achieve the highest degree of innovation for you.

At JUMO we offer you only the best in the chemical industry as well. Specifically that means a large variety of solutions for the most varied applications.

This brochure provides an overview of JUMO’s products and systems for the chemical industry. Of course, we are also happy to work together with you to create customized solutions for individual requirements.

PS: Further information about our products can be found under the product group number at www.industry.jumo.info.
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Temperature

Temperature is the most important measurand in the chemical industry. It affects the raw materials and must be precisely controlled as well as monitored to prevent variations in quality and unwanted reactions. The first-class systems from JUMO help with these processes.
Dial thermometers
Accurate temperature measurements that are independent of an energy source are often required in the chemical industry. JUMO offers products that are up to the extreme conditions in the chemical industry.

Temperature sensors
JUMO delivers a wide range of temperature probes for reliable and precise measurement results to meet the different requirements that chemical and process technology can bring. Regardless of whether you need an RTD temperature probe or thermocouple we take your needs into account and manufacture temperature probes that are precisely tailored to the measuring task.

Materials
For chemical processes that could not be more different, chemically resistant materials must be used. We offer you the material that you need for your process (e.g. CrNi steels, titanium, tantalum, Inconel®, HASTELLOY®, ceramic).

ATEX approval
ATEX plays a major role in the chemical industry. When processing chemicals, explosive blends can often result in the chemical industry. This applies especially to organic chemicals. As a result, a large number of our products are especially approved for potentially explosive areas.
Pressure, level, and flow

In addition to temperature the measurands pressure, level, and flow also play a major role in the manufacturing and processing of many chemicals. We have developed a number of high-quality pressure measuring devices to support you in this task.
Measuring devices for pressure, level, and flow

Our pressure measuring devices have withstood the demanding requirements of the chemical industry for years. They are produced according to the pressure equipment directive and can be used in explosion-protected areas.

Whether process pressure, level, or flow: with JUMO, you are ready for everything. Our pressure measuring devices can be adapted to all processes. Various special materials are available for corrosive media. Hot media up to 200 °C is controlled with standard devices. We can also resolve extreme cases with pressure separators or plastic housing.

You can use the JUMO dTRANS p20 process pressure transmitter series for all pressure measurement tasks in the industry. The external control knob enables you to operate the device without opening it even in explosion-protected areas.

We also offer electromagnetic flowmeters especially for flow measurements in liquids. The devices were developed for industrial applications. They are particularly flexible and available with a large variety of nominal widths, measuring tube linings, materials, and process connections.

JUMO dTRANS p20 series
Pressure and differential pressure transmitter
Type 403022, 403023, 403025, 403026

JUMO dTRANS p33
Pressure transmitter or level probe for use in Ex areas
Type 404710

JUMO MIDAS S21 Ex
Pressure transmitter for use in Ex areas
Type 404753

JUMO MAERA F27 and S29 SW
Level probe for aggressive media
Type 404391, 404393

JUMO DELOS SI/HP
Precision pressure transmitter with switching contact and display
Type 405052, 405054

JUMO PINOS L02
Calorimetric flow sensor
Type 406041

JUMO flowTRANS MAG series
Electromagnetic flowmeters for industrial and hygienic applications
Type 406012, 406015

JUMO NESOS series
Float switch and level transmitter
Type 408301, 408302, 408303, 408320
Humidity

Do you produce dry, pulverized products?
Then humidity definitely plays a decisive role in your production plant.
JUMO also offers reliable measuring systems that can help you monitor your process.
Humidity sensors

Humidity measurement plays an important part in powder manufacturing, particularly so with hygroscopic substances. The intrinsically safe hygrothermal transducers from the 907025 series provide the ideal solution for measuring humidity and temperature under extreme process conditions.

These intrinsically safe industrial measuring probes are the first choice for acquiring humidity, temperature, and derived measurands. The measuring probes are extremely robust and are based on the latest sensor technology. The microprocessor-controlled electronics and a large number of options allow the devices to be applied with a high degree of flexibility.

Furthermore, they can be installed completely in areas that are classified as a permanent explosion hazard.

On the other hand, the capacitive hygrothermal transducer is a convincing solution with intelligent interchangeable probes. These can be replaced in seconds and calibrated separately. The robust metal case ensures a long service life, even in harsh operating conditions.
Liquid analysis

In addition to devices that acquire classic parameters like temperature, pressure, and humidity in the fields of manufacturing, storage, and refinement of chemicals, JUMO also offers measuring devices and sensors for use in liquid chemical media (e.g. for pH value and conductivity measurement).
Sensors and measuring devices for liquid analysis

However varied the chemical processes and requirements of the chemical industry may be, they all have one thing in common – they generate wastewater. With the JUMO CTI-750 and JUMO AQUIS Ci conductivity transmitters you can safely and reliably determine the wastewater conductivity.

The pH value plays a major role throughout the chemical industry. Whether you use this parameter for water treatment, final product inspection, or wastewater treatment, JUMO’s wide range of electrodes measures up to all requirements.

The modularity of the JUMO AQUIS touch series allows easy implementation of multichannel measurements. For example, you can simultaneously measure pH value, temperature, and chlorine concentration or also implement a double pH value or double conductivity measurement.

Aside from all the classic possibilities of a liquid analysis controller and transmitter you can use the new special functions: flow measurement, data logger and log book functions, safe pH value determination, as well as integrated wash and calibration timers.

JUMO tecLine HD pH/Rd
pH and redox electrodes
Type 201021, 201026

JUMO AQUIS 500 pH/CR/Ci/AS
Transmitter and controller series for liquid analysis
Type 202560, 202565, 202568, 202570

JUMO dTRANS pH/CR/AS 02
Compact multichannel transmitter and controller series for liquid analysis
Type 202551, 202552, 202553

JUMO dTRANS pH/CR/Ci/AS 02
Transmitter and optical sensor for dissolved oxygen
Type 202610, 202613, 202569

JUMO ecoLine NTU
Optical sensor for turbidity measurements
Type 202670

JUMO tecLine CR
Conductive two-electrode conductivity sensor in stainless steel or titanium version
Type 202924
Control

Plant-specific solutions for process monitoring and controlling during the manufacturing of chemicals can only be ensured if, in addition to the sensor design, the control of the measurands is also correct. JUMO systems are perfectly suited for this task.

Approvals:

- AMS2750
- CQI-9
Chemical Industry

**Single and multichannel controller**

High-precision controllers are required whenever multiple physical measurands such as time, temperature, or pressure must be precisely monitored in a process.

The cooling or tempering of processes in a chemical production plant can be quickly and precisely regulated with our electronic microstates. JUMO diraTRON and JUMO dTRON compact controller series were developed for more complex projects. The result is that they can reliably solve many control tasks. They have a variety of interfaces to ensure communication with and integration in process control systems.

The JUMO IMAGO 500 process controller and the JUMO mTRON T automation system are suited for demanding control tasks in complex processes.

The multichannel capability of the devices enables the regulation, monitoring, or control of different processes such as flow, pressure, temperature, or level in a plant – with one single device. Accurate adjustment is particularly important with chemical processes to avoid such consequences as overheating. Here, an integrated cascade control enables the highest process controlling quality.
Recording

Are you familiar with JUMO LOGOSCREEN? With the devices in this family of paperless recorders you are ideally equipped to acquire, archive, and evaluate measured values that must be verified in a tamper-proof manner.

Approvals:
Recording, archiving, and evaluating...

... sind feste Begriffe in der Messtechnik, die über die Gerätegruppe der Schreiber definiert sind. JUMO-Bildschirmschreiber erfassen schnell und sicher Prozessdaten, speichern und archivieren sie und stellen sie manipulationssicher für die Auswertung am PC zur Verfügung.

**JUMO LOGOSCREEN 600 ...**

... was designed as a high-quality replacement for paper recorders and is the basic device in the JUMO paperless recorder series. It features a maximum of 6 universal inputs, a 5.7" TFT color display with touchscreen operation, and the option to monitor limit values. The paperless recorder is also network compatible.

**JUMO LOGOSCREEN nt and fd ...**

... fulfills demanding recording tasks such as batch reporting, creates mathematical and logical links between process data, and can visualize data online via a web server. The "fd" version fulfills the requirements of FDA 21 CFR Part 11 concerning electronic recording of process data.

**JUMO mTRON T ...**

... enables the construction of a decentralized system for acquiring and archiving a maximum of 54 analog measuring channels and 54 digital channels.
Monitoring

Monitoring is especially important in the chemical industry to protect people, plants, and the environment. With JUMO you can operate your plant safely using either electronic or electromechanical products.
Plant monitoring with electronic or electromechanical thermostats

In the chemical industry you are on the safe side with JUMO safety thermostats. Whether in trace heating, in pipelines, or in the frost-protection field – easy mounting, easy operation, and secure operation allow you to use quality and save costs.

Deviations from required temperature values have a direct influence on the characteristics of the chemical product. This is why temperature monitoring is a critical task in the chemical industry.

Safety-oriented temperature monitoring is especially important in plants in which enormous risks for people and the production plant exist when the set limit values are breached.

To prevent such irreversible damage, JUMO offers you electronic or electromechanical thermostats that constantly monitor your plant. The decisive advantage: if the maximum temperature of the plant is reached then the thermostats, which are approved according to DIN EN 14597, switch off to be on the safe side.
The new brand for increased safety

JUMO Safety Performance is a new brand from JUMO. Products marked with this brand are suitable for safety-related plants. Included here are devices that are SIL and PL certified, but also passive elements that are suitable for use in SIL and PL measuring chains. These are labeled with “SIL qualified” and “PL qualified”.

Advantages of the new JSP (JUMO Safety Performance) brand

- Certified measuring chain protection up to SIL 3 and PL e possible
- Highest degree of flexibility for the configuration of the SIL components through comprehensive delivery program
- Safe monitoring and shutoff of systems
- Selectable security features (e.g. limiter or monitor function according to DIN 14597)
- Suitable for different measurands such as temperature, pressure, level, and flow
- Variable, manufacturer-independent selection of sensor technology and actuators
- Certified measuring chain individually adaptable to the process requirement
- SIL calculation is no longer necessary by the user when the JUMO safetyM is used in combination with JUMO temperature probes
- Also available as explosion-protected compact solution according to ATEX directive in different ignition protection types such as [Ex i] and [Ex e]
- Individual assessment of the safety chain by the experienced JUMO Safety Performance team of experts
Safety-related switch-off up to SIL 3 (also in ATEX version)

Certified compact system for temperature

JUMO thermocouples and RTD temperature probes

JUMO safetyM STB/STW
Type 701150

Manufacturer's declaration

Compact system for temperature

JUMO thermocouples and RTD temperature probes

Repeater power supply and input isolating amplifier
Type 707530

JUMO dTRANS T07 B SIL
Type 707081

JUMO safetyM STB/STW
Type 701150

Compact system for pressure

JUMO dTRANS p20
Type 403025

Repeater power supply and input isolating amplifier
Type 707530

JUMO safetyM STB/STW
Type 701150

Compact system for flow*

JUMO flowTRANS MAG S01
Type 406012

JUMO safetyM STB/STW
Type 701150

- The JUMO safetyM STB/STW has an output signal to control the downstreamed safety actuator systems.
- Additional output signal suitable for downstreamed visualization, controlling, and documentation.

* Auxiliary energy for power supply is required separately.
Automation

Reliable systems are needed for smooth processes.
You can also find these at JUMO. From transmitters to simple indicating devices through to a decentralized automation system, we offer you everything you need to automate and visualize your entire process.
JUMO mTRON T automation system
JUMO mTRON T gives you flexibility when controlling your processing plant. The integrated CODESYS PLC control enables the creation of individual PLC programs according to IEC 61131-3. The program editors with online debugging, which are integrated in the configuration program, support you during program generation.

Digital indicators
Digital indicators enable a precise on-site display of process values and allow you to keep an eye on values that are important for a smooth production process.

Temperature transmitters
Here, you can find the right transmitter for your process. Whether for head or mounting rail installation, the converter transforms the determined temperature into a precise standard signal for further processing. In Ex applications, the Ex-i repeater power supply and input isolating amplifier ensures secure separation of the Ex and non-Ex area.

Thyristor power controllers and solid state relays
An example of a typical application is drying of granulate materials. The precise switching through the solid state relay or thyristor power controller allows you to achieve the highest level of drying. The heat output can be finely dosed which leads to the highest reliability level.

JUMO dTRANS T01 HART/Ex
Programmable two-wire transmitters
Type 707013, 707016

JUMO dTRANS T05
Programmable two-wire transmitter
Type 707050, 707051

JUMO TYA 432
Thyristor power switches
Type 709010, 709020

JUMO TYA 200 series
Single-phase and three-phase thyristor power controllers
Type 709061, 709062, 709063

JUMO mTRON T
Measuring, controlling, and automation system
Type 705000

JUMO dTRANS T07
Two-channel temperature transmitter with HART®, Ex, or SIL
Type 707080

Ex-i repeater power supply and input isolating amplifier
Type 707530

JUMO diraVIEW
Digital indicators
Type 701510, 701511, 701512, 701513, 701514

JUMO dTRANS T07
Programmable two-wire transmitter
Type 707050, 707051

JUMO TYA 200 series
Single-phase and three-phase thyristor power controllers
Type 709061, 709062, 709063
JUMO mTRON T – Your System

The scalable measuring, control, and automation system

JUMO mTRON T combines a universal measured value recording system with a precise control system offering intuitive operation. It can also be expanded into a complete automation solution. The scalability of the JUMO mTRON T allows it to be individually adapted to a particular task. Tamper-proof data recording is just one of its outstanding features. Control and data recording therefore meet the requirements of the AMS2750 and CQI-9 specifications.

The heart of the JUMO mTRON T is a central processing unit with a process map for up to 30 input/output modules. The CPU has superordinated communication interfaces including web server functionality. For individual control applications, the system has a PLC (CODESYS V3), program generator, and limit value monitoring functions as well as math and logic modules.

Various components are available as input/output modules (e.g. analog input modules with galvanically isolated universal analog inputs for thermocouples, RTD temperature probes, and standard signals). As a result the same hardware can be used to precisely record and digitize a highly diverse range of process variables. Every multichannel controller module supports up to four PID control loops with a fast cycle time and proven control algorithms. The control loops here operate fully independently which means that they do not require resources from the central processing unit. Overall the system allows for simultaneous operation of up to 120 control loops so that it can also be used for sophisticated processes. Through expansion slots the inputs and outputs of each controller module can be individually expanded and adapted. Power controllers can also be connected directly via the system bus.

A multifunction panel visualizes the measured values and enables convenient operation of the overall system. User-dependent access to parameter data and configuration data can also be set up. Using standard predefined screen masks, startup times are considerably reduced. The recording functions of a fully-fledged paperless recorder, including additional web server functionality, are also implemented in the multifunction panel. The data recording function is tamper-proof and also provides comprehensive batch reporting. Proven PC programs are available for extracting and evaluating historical data. If required, the JUMO mTRON T can be made even more flexible with additional operating panels.

A setup program is used for hardware and software configuration as well as for project planning of the measurement and control tasks. Users can also develop their own highly efficient automation solutions with CODESYS editors according to IEC 61131-3. And last but not least, JUMO digiLine sensors for liquid analysis can also be connected directly to the JUMO mTRON T via PLC application.
System structure

Com 1
RS 422/485 or RS 232, Modbus (master/slave)

Com 2
RS 422/485 or RS 232, Modbus (master/slave), or PROFIBUS DP (slave)

- Web browser
- Setup program
- PC evaluation software PCA3000
- PCA communication software PCC
- Plant visualization software SVS3000
- Programming system CODESYS

System bus expansion

LAN

System bus

USB

Host and device

System bus expansion

RS 422/485 or RS 232, Modbus (master/slave), connection barcode scanner

RS 422/485 or RS 232, Modbus (master/slave)

JUMO mTRON T – Your System

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JUMO Engineering, the service area from JUMO GmbH & Co. KG, combines expertise and industry-specific experience in one team. Our engineers and technicians develop customized solutions that are strictly based on your specific requirements. The JUMO Engineering team strongly believes in personalized support and consulting for its customers – from initial contact and the development of a customized solution to its series production. When carrying out the many different industry applications we always strive for optimum results with maximum customer benefits. Our innovative engineering services allow us to achieve this goal.
Innovative system solutions with expertise

We always draw on the feedback from our customers around the world to improve our products. This strategy is reflected in our new developments. We view complex tasks as challenges that allow us to develop tailored solutions for you and at the same time improve our product portfolio. JUMO Engineering with its range of services completes this comprehensive approach.

Our services
- Feasibility analysis
- Creating a technical concept including product requirements specifications and specification sheet
- Complete project planning and documentation
- Project planning including PLC programming, visualization, network technology, etc.
- Continuous project management
- On-site startup
- Training and support

Your advantages
- As a central contact partner JUMO develops technical system solutions
- Extensive expertise with all measurement and automation devices
- Global support through experienced specialists
- A flexible, tailored solution to suit your individual needs and application

In a nutshell
- Precise and prompt communication channels.
  This saves you time and prevents mistakes!
- Highly developed expertise for maximum flexibility:
  For fully reliable and secure project planning!
- Technology that has proven itself over decades reduces downtimes:
  For excellent plant availability and process reliability!
Services & Support

It is the quality of our products that is responsible for such a high level of customer satisfaction. But our reliable after-sales service and comprehensive support are also valued. Let us introduce you to the key services we provide for our innovative JUMO products. You can count on them – anytime, anywhere.

JUMO Services & Support – so that it all comes together!

Manufacturing Service

Are you looking for a competitive and efficient system or component supplier? Regardless of whether you seek electronic modules or perfectly fitting sensors – either for small batches or mass production – we are happy to be your partner. From development to production we can provide all the stages from a single source. In close cooperation with your business our experienced experts search for the optimum solution for your application and incorporate all engineering tasks. Then JUMO manufactures the product for you. As a result you profit from state-of-the-art manufacturing technologies and our uncompromising quality management systems.

Customer-specific sensor technology
- Development of temperature probes, pressure transmitters, conductivity sensors, or pH and redox electrodes according to your requirements
- A large number of testing facilities
- Incorporation of the qualifications into application
- Material management
- Mechanical testing
- Thermal test

Electronic modules
- Development
- Design
- Test concept
- Material management
- Production
- Logistics and distribution
- After-sales service

Metal technology
- Toolmaking
- Punching and forming technology
- Flexible sheet metal machining
- Production of floats
- Welding, jointing, and assembly technology
- Surface treatment technology
- Quality management for materials
Information & Training

Would you like to increase the process quality in your company or optimize a plant? Then use the offers available on the JUMO website and benefit from the know-how of a globally respected manufacturer. For example, under the menu item “Services and Support” you will find a broad range of seminars. Videos are available under the keyword “E-Learning” about topics specific to measurement and control technology. Under “Literature” you can learn valuable tips for beginners and professionals. And, of course, you can also download the current version of any JUMO software or technical documentation for both newer and older products.

Product Service

We have an efficient distribution network on all continents available to all of our customers so that we can offer professional support for everything concerning our product portfolio. Our team of professional JUMO employees is near you ready to help with consultations, product selection, engineering, or optimum use of our products. Even after our devices are commissioned you can count on us. Our telephone support line is available to give you answers quickly. If a malfunction needs to be repaired on site our Express Repair Service and our 24-hour replacement part service are available to you. That provides peace of mind.

Maintenance & Calibration

Our maintenance service helps you to maintain optimum availability of your devices and plants. This prevents malfunctions and downtime. Together with the responsible parties at your company we develop a future-oriented maintenance concept and are happy to create all required reports, documentation, and protocols. Because we know how important precise measurement and control results are for your processes we naturally also professionally calibrate your JUMO devices – on site at your company or in our accredited DAkkS calibration laboratory for temperature. We record the results for you in a calibration certificate according to EN 10 204.